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W/O SLIT

DART AEROSPACE LTD	Work Order:	21881 A
Description: Bolt	Part Number:	D3121-21
Dwg: D3121 Rev. B2 C 04.02.19 KJ CP	Qty:	163 <del>200</del> 152
Page 1 of 1		

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler DWG NOT RECD KJ 04.03.23	KJ	04.11.10	200
2	MC	Turn D3121-21 Material: AISI 303 SS 1/2" Hex Bar (M303H0.500) Identify as D3121-21 Batch: 714646	714646	04/11/11	180
3	MV	Deburr break all sharp edges 0.005" to 0.010"	CPL	04/12/02	160
4	QC2	Inspect parts as they come off the CNC machine	714646	04/11/15	160
5	QC8	Second check	R	04.12.02	163
6	ST	Identify and Stock	CY	04/12/03	163
7	AC	Cost / part 51	S4C	04-12-06	163
8	DC	Close W/O 84 Inspect Level 21	KJ	04.12.07	163
9					

Rev	Date	Change	Revised By	Approved
A	04.02.09	New issue	KJ/DS	

RELEASED  
04.02.09

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date &amp; initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_





# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Nov 10, 2004  
08:07 am

Work Order No : 0021881  
Project Name : D3121-21  
Project For : WK447  
Work Order Type : Main  
Main WO Number :  
House Part Number : D3121-21  
Description : Bolt  
Manufactured : Yes  
Amount Req'd : 200  
Amount Done : 0  
Start Date : 11-09-04  
Est Finish Date : 11-18-04  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Margin : 0.000%  
Actual Margin : 0.000%  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00